XA Accessories: How To Choose the Correct Filter, Regulator and Solenoid Kits



Step 1

From the BETE catalog, determine the XA setup you will be using and the number of nozzles.

Use the table on the right of this page to determine the general kit number, either 20 or 60.

Step 2

On the inside pages you will find system diagrams that illustrate how the various components must be connected to produce the best results.

Beside each system diagram is a pair of letters: AA, BB, CC, or DD. These are the suffixes you need to complete your kit selection.

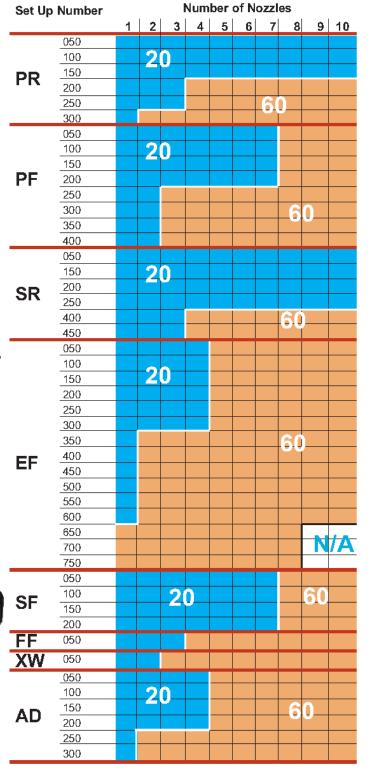
Step 3

Combine the general kit number (20 or 60) with the suffix you obtained from the inside diagrams (AA, BB, CC, or DD) and you have your kit number: Example 20 AA.

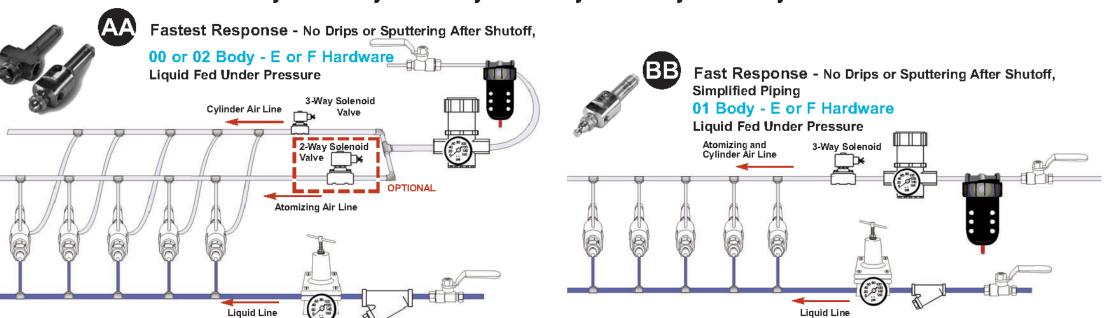
The back page contains specifications on individual components in the kits.

Kits do not include Ball Valves. To purchase these when placing your order, please ask that ball valves be supplied.

General Kit Number Look Up Chart - Prefix



Systems • Systems • Systems • Systems • Systems



For Systems AA and BB

Liquid flow is shut off in the nozzle with a poppet valve operated by an air cylinder controlled by a 3-way solenoid valve. The 00 and 02 bodies respond faster than the 01 body.



02 Body Use a 3-way valve on the cylinder air line for the fastest response. Use an optional 2-way solenoid valve on the atomizing air line to conserve air when the liquid flow is shut off. Note that the atomizing air valve must open before the 3-way cylinder air valve.

00 Body The operation is the same as for the 02 body, but the piping is more difficult because the location of the cylinder air inlet is independent of the atomizing air inlet. Flexible tubing may be used for some applications.

An additional regulator is required for either the 02 or 00 body if the atomizing air is to be less than 30 psi.



01 Body Because this body has a single inlet for cylinder and atomizing air, it requires only one 3-way solenoid valve for control. (Due to valve capacity kit 60BB uses a 2-way solenoid.) The response of the 01 body is slower than for the 02 and 00 bodies because the liquid flow doesn't stop until the air has drained from the line.

Atomizing air pressure must be greater than 30 psi to provide adequate cylinder pressure.



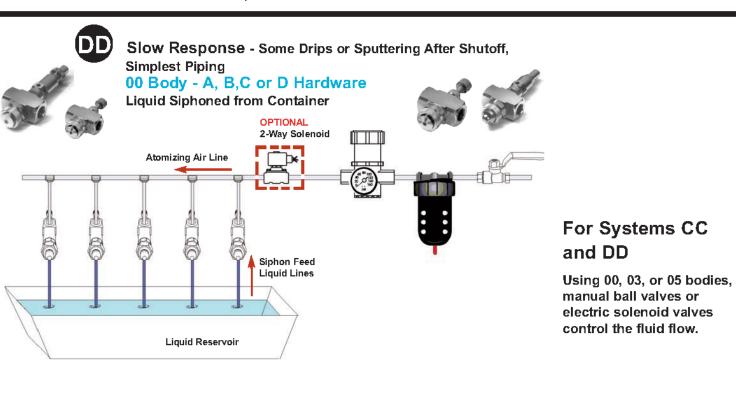
00 Body Liquid is fed under pressure to the 00 body, which uses A, B, C or D hardware. Note that systems similar to CC can be designed using the 03, 05, 06, 07, and 08 bodies.



00 Body SR or SF set-ups siphon liquid from a container to the 00 body, which uses A, B, C or D hardware.

Note that sytems similar to DD can be designed using the 03, 05, and 07 bodies.

If you need assistance designing your XA system, please email or fax your questions and a sketch to BETE Applications Engineering at appeng@bete.com, or 413-772-6729.



Suffix Charts Pressure Feed

Body	Hardware	Suffix	Body
00	E or F Hardware	AA	00
00	A, B, C, or D Hardwar	e CC	
01	E or F Hardware	BB	
02	E or F Hardware	AA	

Simple Pipina

Atomizing Air Line

00 Body - A, B,C or D Hardware

OPTIONAL

OPTIONAL

2-Way Solenoid

2-Way Solenoid

Liquid Fed Under Pressure

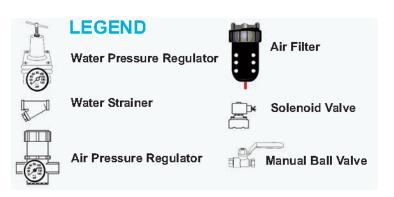
Liquid Line,

Pressure Feed

Siphon Feed

Slow Response - Some Drips or Sputtering After Shutoff,

Body	Hardware	Suffix
00	A, B, C, or D Hardware	DD



Part Numbers and Specifications for Filters, Regulators, and Solenoid Kits

Kit No.	Inlet Size	QTY	′ Solenoid Use	BETE Stock No.	Description	Max. Inlet SCFM	Max Inlet Press PSI	Outlet Press. PSI	Air Filter, Micron		Water Strainer Mesh	Material
20AA	1/4 1/4 1/4 1/4 1/4 1/4	1 1 1 1 1	optional for atomizing air for cylinder air	37621 37816 42297 42313 58511 61459	Air Regulator Air Filter Water Regulator Water Strainer 2-Way Solenoid 3-Way Solenoid	48 45 34 3	300 300	0-125 0-125	40	120 120 195	100	DC Zinc DC Zinc Brass Naval Brass Brass Stainless
20BB	1/4 1/4 1/4 1/4 1/4	1 1 1 1	for atomizing air	37621 37816 42297 42313 58512	Air Regulator Air Filter Water Regulator Water Strainer 3-Way Solenoid	48 45 32	300 300	0-125 0-125	40	120 120 195	100	DC Zinc DC Zinc Brass Naval Brass Brass
20CC	1/4 1/4 1/4 1/4 1/4	1 1 1 1 2	optional for liquid & air	37621 37816 42297 42313 58511	Air Regulator Air Filter Water Regulator Water Strainer 2-Way Solenoid	48 45 34	300 300	0-125 0-125	40	120 120 195	100	DC Zinc DC Zinc Brass Naval Brass Brass
20DD	1/4 1/4 1/4	1 1 1	optional for liquid	37621 37816 58511	Air Regulator Air Filter 2-Way Solenoid	48 45 34	300	0-125	40	195		DC Zinc DC Zinc Brass
60AA	1/2 3/4 1/2 3/4 1/4 1/4	1 1 1 1 1	opt. for atom.air & liquid for cylinder air	37625 51125 148691 51151 144160 61459	Air Regulator Air Filter Water Regulator Water Strainer 2-Way Solenoid 3-Way Solenoid	200 250 141 3	300 300	0-125 25-75	40	1200 1200 815	80	DC Zinc DC Zinc Naval Brass Bronze Naval Brass Stainless
60BB	1/2 3/4 1/2 3/4 1/4	1 1 1 1	for liquid	37625 51125 148691 51151 144160	Air Regulator Air Filter Water Regulator Water Strainer 2-Way Solenoid	200 250 141	300	0-125 25-75	40	1200 1200 815	80	DC Zinc DC Zinc Naval Brass Bronze Brass
60CC	1/2 3/4 1/2 3/4 1/4	1 1 1 1 2	optional for liquid & air	37625 51125 148691 51151 144160	Air Regulator Air Filter Water Regulator Water Strainer 2-Way Solenoid	200 250	300 300	0-125 25-75	40	1200 1200 815	80	DC Zinc DC Zinc Naval Brass Bronze Brass
60DD	1/2 3/4 1/4	1 1 1	optional for liquid	37625 51125 144160	Air Regulator Air Filter 2-Way Solenoid	200 250 141	300	0-125	40	815		DC Zinc DC Zinc Brass
All Kits	1/4 1/2 3/4	2* 2* 2*		61460 61461 61462	Ball Valves Ball Valves Ball Valves							Brass Brass Brass

^{*}System DD requires 1 ball valve

